

REPORT OF ULTRASONIC EXAMINATION 초음파비파괴검사보고서		INDT	보고서번호 Report No.	ISU- 151102 - K08 -12
경기도 광명시 오리로 349 (소하동) T:02)897-5859 F:02)897-5348 國際非破壞検査(株)			페이지 Page	1 of 4

Customer 주문주/Const. & MFR. 제작자 (주)신대구부산고속도로 / (주)아워브레인	Project Name 공사명 신대구부산고속도로 1구간 정밀안전진단용역	Location 검사위치 청도IC 1교
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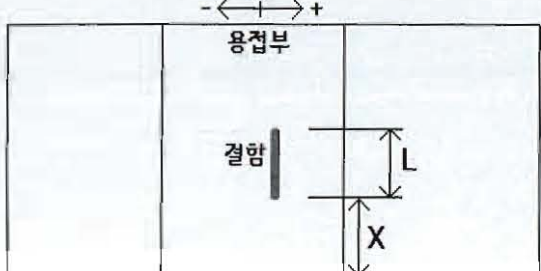
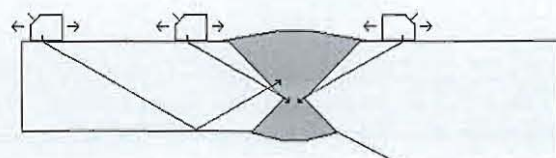
Item Name 제품명 Steel Box Girder	Material 재질 / Thickness 두께 SM490 / 8-32mm	Dwg. No. 도면번호 N/A
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Joint Config. 용접모양 ☐ Bevel Groove ☐ V-Groove ☐ K-Groove ☒ X-Groove ☐	Code 규격 / Procedure 절차서 KS B 0896 2류 (L검출레벨) INDT-QCP-UT-01K	Surface Condition 표면상태 ☒ As Welded ☐ As Forged ☐ As Cast ☐ As ground ☐
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Testing Equipment 검사장비 Sonatest Sitiescan140 (1401238C) Due Date (유효기간): 2015.12.07	Linearity 직선성 Amplitude Control Screen Height Within± 2 %FSH Within± 1 %FSH	Scanning Sensitivity 탐상감도 STB-A2 Ø4×4 hole 80% +6 dB
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Method 검사방법 ☒ Contact 접촉법 ☐ Immerse 수침법	Couplant 접촉매질 ☐ Glycerin ☐ Oil ☒ C.M.C ☐	Calibration Block 교정블럭 STB-A1,A2 Block
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Transducer 탐촉자	Model 모델	Serial No. 일련번호	Angle 교정각도(°)	Frequency 주파수(MHz)	Size 크기(mm)	Cable 케이블
	KUB70-4	F001	70	4	8×9	LEMO

Memo 메 모

Examined by 시 험 자	장 동 현	기능사 기술자	Date of Examination 시험일자 2015년 8월 31일 ~ 2015년 10월 22일
Approved by 승 인 자	봉 경 득	기사 책임기술자	☐ Witnessed by ☐ Reviewed by

초음파비파괴검사보고서

國際非破壞檢查(株)

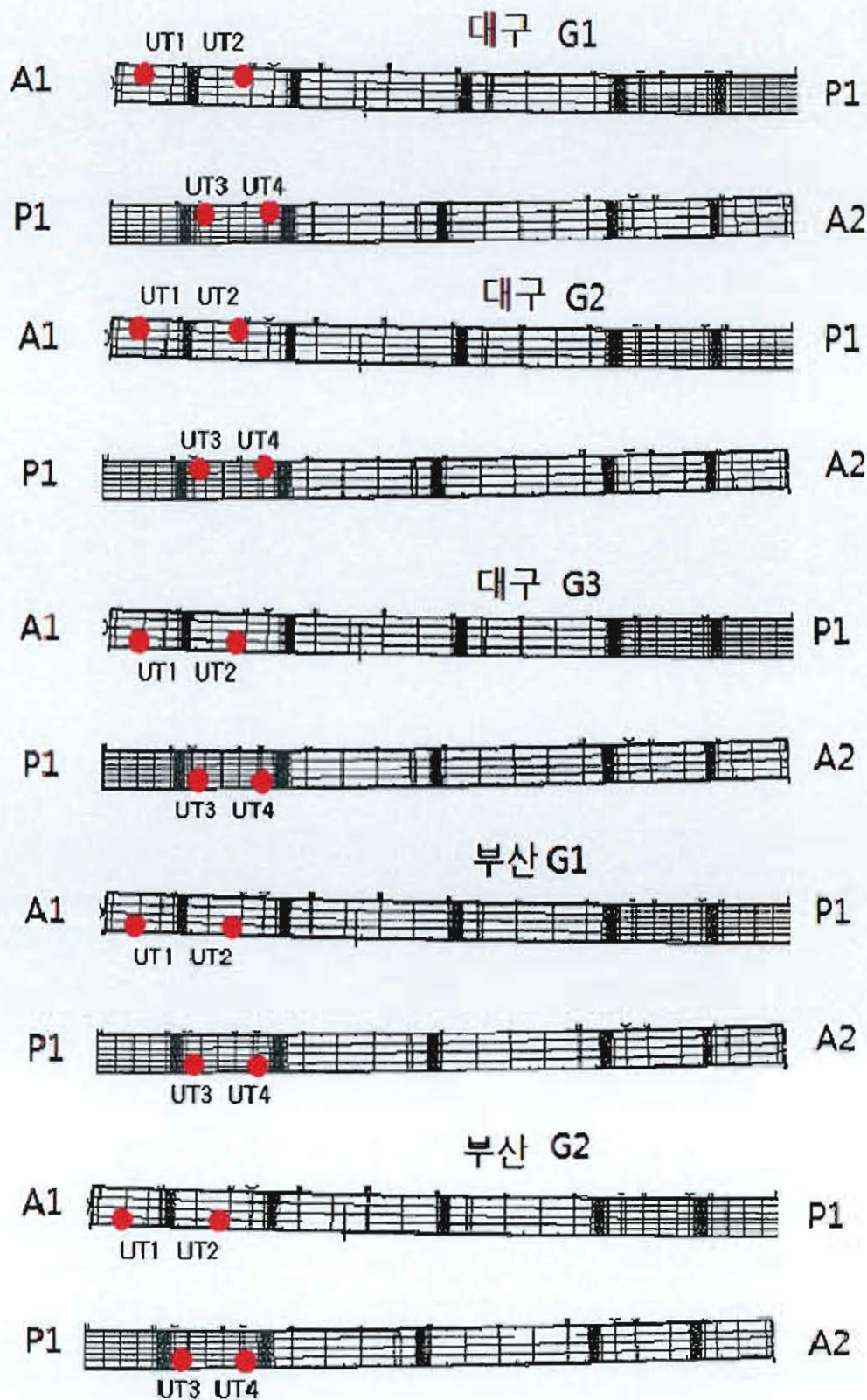
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보고서번호

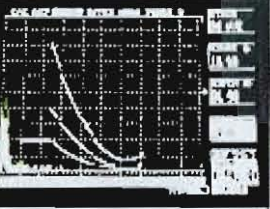
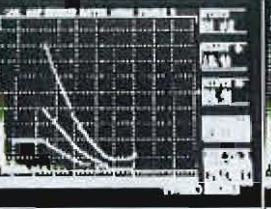
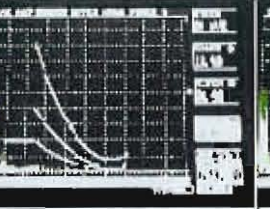
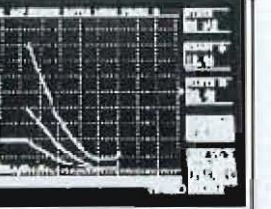
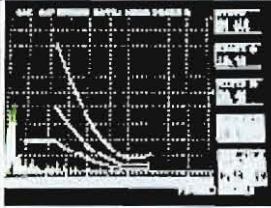
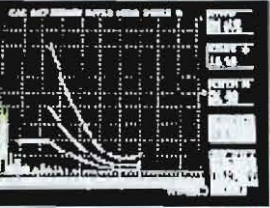
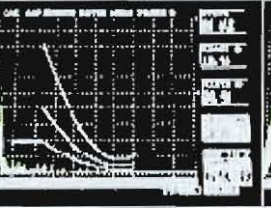
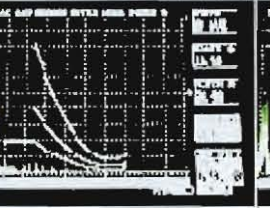
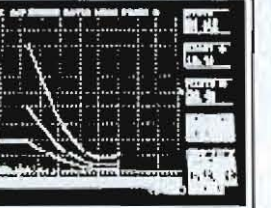
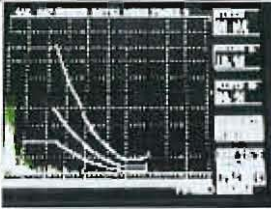
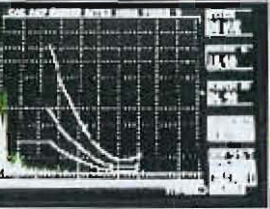
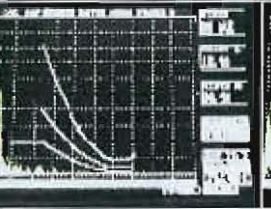
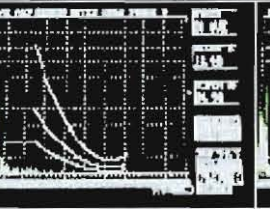
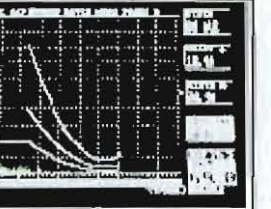
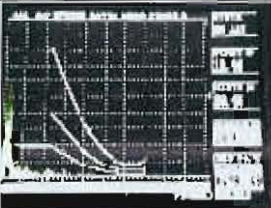
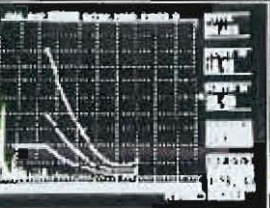
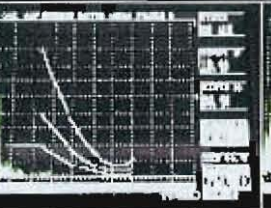
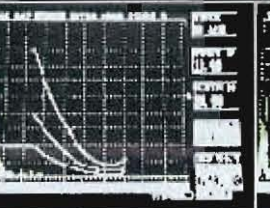
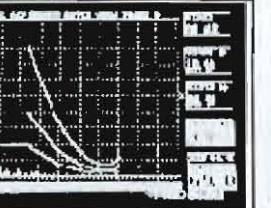
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N/A	N/A	N/A	N/A	N/A